A CLOUD ORIGINAL
Cloud invented Rotary Drum technology in 1965. Refined and perfected for over half a century, the rotary forming drum is at the core of our Hydroforma Series. A product of 50 years of engineering refinement, the rotary forming drum and supporting systems outperform every other competing water soluble technology on the market.

ROI PERFORMANCE
The Hydroforma Series produces more pods, in less time and with less waste than any competing platform.

RELIABILITY BASED ON EXPERIENCE
The Cloud Hydroforma Series 330 & 165 are scaled down versions of the industry-leading Hydroforma 660 water soluble pouch packaging machine with smaller footprints and lighter price points. The 330 and 165 produce 3X to 5X per minute of any competitive vertical style solution; boating efficiencies of 94-96%. This translates into savings up to $250,000 per year in scrap.

APPLICATIONS
Both units excel at liquid detergents, fabric softeners, water treatments, concrete additives, and agriculture / industry chemicals.
- Accurate pre-measured doses
- End-user convenience
- Enhanced user safety - no chemical contact, reduces dust/vapor inhalation
- Environmental friendliness
- Reduces packaging and shipping costs by offering a concentrated product

QUICK CHANGE ARTIST
Competing units typically require a 10-hour changeover. The Hydroforma Series, with Easy Cavity Depth Adjustment, cuts this to one hour changeovers. There’s simply no comparison.

CLOUD’S UNIQUE FORMING DRUM
Each Hydroforma drum is customized to the customer’s application. Our unique forming drums are 13” across for maximum yield from water soluble films. Hydroforma 330 and...
165 support up to 9 lanes per drum for maximum speed and low conversion cost. Film is held in place by Cloud’s vacuum system, then thermoformed to cavity depth. The thermoformed mold is filled with product and sealed with a top layer of film. Moisture creates a no-leak bond between the film layers.

**PRECISION FILLING SYSTEM FOR LIQUIDS AND/OR POWDERS**

We use Siemens or Allen-Bradley controls for reliability and the highest possible precision for all equipment functions. This includes all functions along the web path, thermoforming, product filling, pouch sealing—and integration with all downstream packaging and secondary packaging functions.

**POUCH DETECTOR SYSTEM MINIMIZES CLEAN-UPS**

Our unique Pouch Detector vision system checks for proper film forming in drum cavities. If there is no detected film, no fill takes place. This feature saves you valuable time, by preventing unnecessary clean-ups.

**PURGING TROUGH SPEED CHANGEOVERS**

No more wasting valuable film! Cloud’s quick changeover Purging Trough quickly slides into place to purge old product, and prime the new.

**PATENTED GENTLE HANDLING PROTECTS POUCHES**

The Hydroforma Series maintains careful pouch control during and after the cutting process, preventing damage at every stage.
A CLOUD ORIGINAL
Cloud invented Rotary Drum technology in 1965. Refined and perfected for over half-a-century, the rotary forming drum is at the core of our Hydroforma Series. A product of 50 years of engineering refinement, the rotary forming drum and supporting systems outperform every other competing water soluble technology on the market.

ROI PERFORMANCE
The Hydroforma Series produces more pods, in less time and with less waste than any competing platform.

THE WORLD’S FASTEST WATER-SOLUBLE POUCH PACKAGING MACHINE

RELIABILITY BASED ON EXPERIENCE
The Cloud Hydroforma 660 is the industry’s fastest and most efficient water soluble pod solution. With speeds of up to 2,400 pods per minute, (1,080 for liquid), the 660 is 10X faster than any competitive vertical style solution. The 660 efficiencies of 94-96% translate into savings up to $250,000 per year in scrap alone.

APPLICATIONS
Both units excel at liquid detergents, fabric softeners, water treatments, concrete additives, and agriculture / industry chemicals.
- Accurate pre-measured doses
- End-user convenience / Environmental friendliness
- Enhanced user safety - no chemical contact, reduces dust/vapor inhalation
- Reduces packaging and shipping costs by offering a concentrated product

CLOUD’S UNIQUE FORMING DRUM
The unique Hydroforma forming drum is customized to each customer’s application. The 26” wide 660 drum are optimized for maximum yield from water soluble films. Hydroforma 660 support up to 14 lanes for maximum speed and low conversion cost. Our exclusive vacuum system holds films in place as it is thermoformed to cavity depth, then creating a no-leak bond between film layers.
QUICK CHANGE ARTIST

Competing units typically require a 10-hour changeover. The Hydroforma Series, with Easy Cavity Depth Adjustment, cuts this to one hour changeovers. There’s simply no comparison.

PRECISION FILLING SYSTEM FOR LIQUIDS AND/OR POWDERS

We use Siemens or Allen-Bradley controls for reliability and the highest possible precision for all equipment functions. This includes all functions along the web path, thermoforming, product filling, pouch sealing—and integration with all downstream packaging and secondary packaging functions.

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SPECIFICATIONS

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<tr>
<th>Water Soluble Films</th>
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<tr>
<td>• Powder and/or Liquid</td>
<td>• Computer Backed HIMI</td>
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<tr>
<td>• High Speed Continuous Motion Thermoforming</td>
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<th>HYDROFORMA 660</th>
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<td>Pouch Depth Range</td>
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PERFORMA

Cloud’s Performa is 37% faster than any other HFFS machine on the market. It is capable of three or four sided seals for flat pouches, and is the ultimate in high speed and high volume.

- Speeds up to 7200 linear inches of film per minute
- 1694 pouches per minute mechanical speed (4 ¼”)
- 1-6 inch” wide x 2-7” tall pouch capacity
- Accommodates powders and pieces with a flexible product feed system.

APPLICATIONS

The Performa series excels at packaging seasonings, spices, drink mixes, instant breakfast products, nutraceuticals and similar format product packages. The platform offers flexibility in product SKUs, allowing the packaging of multiple products simultaneously.

MVP® MAXIMUM VOLUME POUCH

Among its many patented features, this equipment utilizes our MVP system. The MVP uses a curtain of air immediately prior to filling to create ideal pouch openings. Based on the product type and packaging requirements, our engineers will create a custom pouch-filling solution to suit your needs and provide maximum productivity.
The Industry Leader in Speed Technology Total Cost Platform Flexibility

Contact Cloud for more information and a detailed proposal
1.847.390.9410 cloudeg.com

EASY CLEANING
Every element of this equipment is designed for ease of use and productivity.

BUILT FOR INTEGRATION AND HIGH PRODUCTIVITY
Cloud engineers ensure that your entire Performa line — from upstream feed systems to downstream secondary packaging equipment — is fully integrated and running smoothly. We can design the line to your unique specifications and coordinate the acquisition, customization, factory acceptance testing and installation of any subsequent equipment.

HIGH SPEED RELIABLE EQUIPMENT
When you choose Cloud Packaging Solutions equipment, you purchase equipment that is reliable, fast and capable of delivering the highest quality results. As a contract packager ourselves, we understand your exact count requirements, uptime, line demands and desire for higher yields. With this production expertise, our engineers design the equipment to be highly functional with an emphasis on ease of use, compact footprints, quick changeovers and extreme reliability.

SUPERIOR CONTROL SUPERIOR INTEGRATION
We use Siemens or Allen-Bradley controls for reliability and the highest possible precision for all equipment functions. This includes all functions along the web path, product filling, pouch sealing—and integration with all downstream packaging and secondary packaging functions.
The CMR Series is a high performance Continuous Motion Form-Fill-Seal machine. Delivering the ultimate in HFFS performance, the CMR can be configured for a wide range of complex, custom filling applications. At speeds of up to 200PPM and width, volume and flow performance unmatched by competitors, the CMR Series is a unique solution for complex packaging environments.

VERSATILITY AND FLEXIBILITY
This versatile packager can fill difficult-to-pack products because of its ability to have the traveling filling funnels over the pouch for an extended amount of travel time. The filling funnels can shake and/or utilize baffles to pack difficult products. Products that simply could not be packed on a “single point fill” machine can be run, and run at high speeds, on a Robert’s CMR series.

CONSISTENT HIGH QUALITY
Multiple sealing stations, seal cooling, dual pouch clamps that grip both sides of the pouch, and a traveling top sealing unit result in superior quality pouches. The smooth continuous motion and precise positive filling prevent product spillage and top seal contamination. The CMR performs
Cloud's Traveling Funnels enable consistent high capacity filling with minimum spillage regardless of fill volume or package complexity. All this at speeds up to 200PPM.

**OPTIONAL FEATURES**
- Left hand version
- USDA washdown execution
- Various hole punches and die cuts
- Code dating, check-weighing, case packing, metal detection, and many other upstream and downstream functions.

### CONTINUOUS MOTION

What sets the machine apart is that after the pouch is formed, it is transitioned to a continuously moving pouch opening and filling system. This continuous system is the key to speed and efficiency.

### TRAVELING FUNNELS

Our traveling funnels open up a broad array of options for filling pouches. (See Box)

### CHANGE OVER

Size change is quick and easy with a complete change taking approximately 20 minutes. The funnels are provided with tool-less change features.
PROJECT MANAGEMENT

Cloud Engineering Services can provide complete project management services for all new and existing Cloud installations. For new equipment, retrofits, retooling, or relocations, we provide customers with detailed on-site or remote project management. As the project leader or in a supporting role, our engineers enable customers to keep time-critical startups on track and on budget.

SYSTEM DESIGN AND INTEGRATION

No two Cloud solutions are identical. Cloud Engineering Services works with customers ensuring the solution we deliver is completely optimized for their existing environment, the KPIs they are seeking, and the future growth the customer is anticipating. System design and integration is built into each Cloud solution.

ATTAINING AND MAINTAINING MAXIMUM CUSTOMER PERFORMANCE
Every environment is unique. Even a well-designed and integrated solution must work in a real-world environment. Cloud Engineering Services produces turnkey installations for our customers, ensuring that each solution is optimized for efficiency, quality, and performance. It takes more than a machine, it takes a team.

The performance of an installation can never exceed the capabilities of its operating team. Cloud Engineering Services works on-site with managers, mechanics, and operators conducting real-world training, train-the-trainer sessions, and ongoing new operator training to help customers get the most from their Cloud installations.

Situations change. Cloud solutions evolve to meet the demands of new products, packages, formats, and extensions. Cloud Engineering Services works with customers on retrofits, modifications, and upgrades to keep Cloud solutions on the cutting edge of performance and optimized for specific customer needs.
The IMH Series, an intermittent motion horizontal form fill seal (HFFS) machine, gives manufacturers a tremendous range of easily configurable options in a single high-performance solution.

FLEXIBILITY
The IMH Series machines can run small to large pouches from rollstock or pre-made pouches and bags. A single machine can run low-volume shaped and specialty pouches, then be quickly switched to economical high-volume rollstock.

ADAPTABILITY
IMH Series machines are easily engineered to meet specific customer needs. The machines can be stretched to accommodate various filling methods by providing any number of filling stations.

OPENING, FILLING AND SEALING
- A special mechanical zipper opening system opens every pouch prior to filling. Additionally, focused air blasts are used to make sure that the package is fully opened.
- Packages are checked to ensure proper opening; improperly opened pouches are not filled and are rejected further in the process.
- Pouches are filled through our Traveling Funnel system. The traveling funnels are filled by a timing hopper. The hopper is filled by a suitable filling system.
- An optional settling conveyor system is positioned under the filling / loading stations to ensure that the package is well supported and to aid in product settling.
- Properly filled packages will continue indexing to the top-seal and top-seal cooling stations.
- Improperly filled or unopened packages are rejected from the system.
After sealing and cooling the top seal, the sealed packages are discharged.

**OPTIONAL FEATURES**

- Filling, and sealing of pre-made pouches
- Nitrogen gas flushing
- Dust Extraction
- A wide variety of fillers (weighers, cup fillers, etc.) and liquid (mass flow, pumps, etc.) dosing systems
- A wide array of dry and liquid dosing options

**Code dating, case packing, check-weighing, metal detection, and many other upstream and downstream options for a complete packaging system.**

**TRAVELING FUNNELS**

Cloud’s Traveling Funnels enable consistent high capacity filling with minimum spillage regardless of fill volume or package complexity.

Unlike “single point dump” machines, the IMH Funnels travel with the package, for 2.5X better filling times.

**FEATURES**

**POUCH OPENING**

- The machine utilizes a mechanical system of opening the pouches and bags that increase efficiency and reduces scrap.
- The opening mechanism minimizes problems associated with difficult to open pre-made packages.

**CHANGE OVER**

- The machine is easy to changeover with a complete change taking approximately 45 minutes.
- The funnels are provided with tool-less changeover for quick changing.

**TRAVELING FUNNELS**

- Our traveling funnels open up a broad array of options for filling pouches. (See Box)

**MAXIMUM MECHANICAL SPEED (POUCHES/MINUTE)**

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1 5.0”/125mm minimum when running without a zipper.
The Cloud IMR Series is the cost-efficient entry point into high-capacity, high-duty cycle, high-speed stand-up, rollstock package creation. With typical speeds of up to 60 PPM, the IMR saves time and money, running cost-effective rollstock rather than pre-made pouches.

**EFFICIENCY**

The IMR employs the legendary Cloud Traveling Funnel system. This system enables the simultaneous filling of multiple pouches as they move. This is a tremendous speed and performance advantage over traditional single-point-fill machines.

**ADAPTABILITY**

The IMR Series is engineered to meet specific customer needs. The standard 304” chassis can be extended further to meet a tremendous array of complex fills and pouching applications. Various filling methods, multiple filling stations and more are easily accommodated and highly configurable.

The IMR Series efficiently creates stand-up pouches, one film roll at a time. A mechanical zipper system opens each pouch with a focused air blast, ensuring full opening prior to filling. The IMR On-board QC system rejects bad packages.
OPERATIONS

• The machine efficiently creates stand-up pouches, one roll of film at a time.
• A mechanical zipper opening system opens package, and a focused air blast, ensure packages are fully open prior to filling.
• A quality control system rejects improper packages.
• Side and bottom seals are made and cooled.
• Pouches are separated, and transferred to a dual clamp mechanism.
• A timing hopper dumps product into a following funnel which charges packages.
• A suitable filling system fills the timing hopper.
• There is an optional system positioned under loading stations to ensure package stability.
• Properly sealed packages continue to the top-seal and top-seal cooling areas.

STANDARD FEATURES

• Servo driven motion for key operating areas
• A variety of control/servo combinations
• Tool-free funnel and baffle changover

OPTIONAL FEATURES

• Nitrogen gas flushing and dust extraction
• Prepared for future upgrade to premade FFS
• A variety of fillers, and liquid closing systems
• Code dating, case packaging, check-weighing, metal detection, and more.

TRAVELING FUNNELS

Cloud’s Traveling Funnels enable consistent high capacity filling with minimum spillage regardless of fill volume or package complexity.

Unlike “single point dump” machines, the IMR’s 4 Funnels travel with the package, for 2.5X fill times.

The Industry Leader in Speed Technology Total Cost Platform Flexibility

Contact Cloud for more information and a detailed proposal 1.847.390.9410 cloudeg.com

MAXIMUM MECHANICAL SPEED (POUCHES/MINUTE)

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1 5.0”/125mm minimum when running without a zipper.
THE SIX-WEEK SOLUTION
When speed-to-market matters, delays can be deadly. The Cloud Rental Program can put a new Cloud pouch machine in your facility as quickly as six weeks; enabling customers of all sizes to meet critical deadlines, launch new products or augment existing capacity. Rapid delivery of pre-configured machines closes critical gaps. Bypassing internal budget processes with a rental plan enables companies to put a new Cloud to work immediately.

The Cloud Rental Program is ideal for fast growth startups, established manufacturers with sudden equipment needs, or smaller firms with limited access to capital.

THE FRONT OF THE LINE
Long new equipment lead times can frustrate new product launches. Many companies use the Cloud Rental Program to bridge the gap, putting a machine in their facility in weeks, rather than months. When the long-term solution is ready, the rental is returned in a smooth transition.
Rent / Try / Buy

The Cloud Rental Program enables companies of all sizes to experience Cloud performance with minimum risk or delay. Companies that try a Cloud normally buy a Cloud. With delivery windows as short as four weeks, there is little standing between you and your next Cloud machine. The rental period can be extended, renewed or converted into an equipment purchase at the end of the rental period.

Bypassing the Budget Process

A lot can change between annual budgets. Not all needs can wait a full budget cycle. The cloud rental program provides companies with an alternative solution, enabling them to start new projects, expand facilities, or meet new volume requirements without waiting for next year’s capital budget.

Cloud Financial Performance

The Cloud Rental Program is one more example of cloud innovation and performance. Helping our customers acquire superior solutions in a timely and efficient manner enables them to compete more effectively in their respective markets.

A Complete Solution

By combining pre-configured ready-to-go machines with a novel and flexible rental model, Cloud has created a complete solution that meets the critical timing needs of growing companies. Much more than a one-sized approach, the Cloud Rental Program is tailored to the widely varying needs of our diverse customer base.
SERVORIGINAL™

Cloud's ServOriginal is an easy-to-operate, easy-maintenance, computer-controlled, all-servo drive pouch packaging system. It is designed for high speed and high volume continuous motion horizontal form, fill and seal (HFFS) applications. Designed for exact count collations, it achieves super accurate fills. An auto splicer is standard, and in-line metal detection is available.

- Film speeds of 7,200 linear inches per minute
- 1694 pouches/minute mechanical speed (4 ¼”)
- 1-8” Wide X 2-7” tall pouch capability.

APPLICATIONS
The ServOriginal excel at packaging products such as:

- Oatmeal
- Cocoa
- Fractional Pack Coffee
- Candies
- Cereals
- Dried Fruit
- Powdered cheese
- And other food products

The ServOriginal offer flexibility in product SKUs. Optional multiple feeds allow the packaging of multiple products simultaneously.

MVP® MAXIMUM VOLUME POUCH
Among its many patented features, this system utilizes our MVP system. The MVP deploys an air curtain immediately prior to filling, creating ideal pouch openings. Based on the product type and packaging requirements, our engineers will create a custom pouch-filling solution to suit your needs and provide maximum productivity.

EASY CLEANING
Every element of the equipment series is designed for ease of use and productivity. For instance, our engineers can build the optional filler sections to allow disassembly for easy cleaning and fast changovers.
BUILT FOR INTEGRATION AND HIGH PRODUCTIVITY

Cloud engineers ensure that your entire ServOriginal line — from upstream feed systems to downstream secondary packaging equipment — is fully integrated and running smoothly. We can design the line to your unique specifications, and coordinate the acquisition, customization, factory acceptance testing and installation of any subsequent equipment.

The ServOriginal uses state-of-the-art servo drives with computer-backed HMI for highly accurate feeding and fill weight counts at all speeds. Our systems are easy to use and maintain, with help screens and online manuals.

HIGH-SPEED, RELIABLE EQUIPMENT

When you choose Cloud Packaging Solutions equipment, you purchase equipment that is reliable, fast and capable of delivering the highest quality results. As a contract packager ourselves, we understand your exact count requirements, uptime, line demands and desire for higher yields. With this production expertise, our engineers design the equipment to be highly functional with an emphasis on ease of use, compact footprints, quick changeovers and extreme reliability.

Since 1929, Cloud has been providing packaging solutions for the horizontal form, fill and seal (HFFS) industry. Beginning with the invention of the first high-speed continuous-motion HFFS pouching machine, Cloud has continued to set the standard, and remains firmly committed to continuous improvement of its machinery by employing state-of-the-art features and controls on all of our systems. Cloud's high speed technology, coupled with accuracy and reliability, delivers cost-efficient solutions for both your primary and secondary packaging equipment requirements.

SUPERIOR CONTROL

Cloud uses Siemens or Allen-Bradley controls for reliability and the highest possible precision for all equipment functions. This includes all functions along the web path, product filling, pouch sealing — and integration with all downstream packaging and secondary packaging functions.
The Cloud IMP Series provides a wide variety of options including packaging shapes/sizes, fill types, and customer-specific needs. They are the perfect starting point for entering the stand-up, resealable pouch market.

**FLEXIBILITY**

The IMP Series run packages holding a few ounces to greater than 12 pounds. The impressive filling options include: multi-head weighing, augers, cup fillers and manual. Customers can also achieve a combination of automatic and manual filling.

**EFFICIENCY**

The IMP Series features Robert’s dynamic “following” funnels.

**ADAPTABILITY**

The IMP Series is engineered to specific customer needs; accommodating unique package shapes / designs and multiple filing options. IMP Series Machines can adapt to as many additional filing stations as needed.

**OPERATIONS**

- Pre-made packages automatically fed from a manually loaded in-feed conveyor.
- Packages are individually picked up and placed into indexing dual package clamps, holding the package securely throughout operation.
- A mechanical zipper opening system opens package, and a focused air blast, ensure packages are fully open prior to filling.
- A quality control system that rejects improper packages.
- A timing hopper dumps product into a following funnel which charges packages.
- A suitable filling system fills the timing hopper.
- There is an optional system positioned under loading stations to ensure package stability.
- Properly sealed packages continue to the top-seal and top-seal cooling areas.
STANDARD FEATURES
• Servo driven motion for key operating areas
• A variety of control/servo combinations
• Tool-less funnel and baffle changeover

OPTIONAL FEATURES
• Nitrogen gas flushing and dust extraction
• Prepared for future upgrade to rollstock FFS
• A variety of fillers, and liquid closing systems
• Code dating, case packaging, check-weighing, metal detection, and more.

TRAVELING FUNNELS
Cloud’s Traveling Funnels enable consistent high capacity filling with minimum spillage regardless of fill volume or package complexity. Unlike “single point dump” machines, the IMP’s 4 Funnels travel with the package, for 2.5X filling times.

MAXIMUM MECHANICAL SPEED (POUCHES/MINUTE)

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1 Machine can be built special for even longer pouches